



adjusted automatically corresponding to generated output. Gas pressure of  $H_2$  send to fuel cell is adjusted to 0.03MPa. A driving motor is used as brushless dc motor rating 24V, 200W. A diode (D) of 25NC12 is used to protect the fuel cell against the reverse current from EDLC. Capacity and working voltage of used EDLC is 5F, 50V.

Generating voltage of fuel cell and supplying current to drive system include a brushless dc motor are monitored by using voltmeter and ampere meter of analog type.

### 3. GENERAL VIEW OF ECONOMY-RUNNING EV

The front side view of constructed Economy-Running EV is shown in Figure 2. The body with weight of 18kg is constructed mostly using a carbon. The size of the body is 267cm x 71cm x 46cm. Metallic alloys for hydrogen storage is mounted on the rear side of the body. The Economy-Running EV is constructed having two front wheels and a single rear wheel using a rear wheel-drive. There is a built-in fuel cell in the rear side of the body.

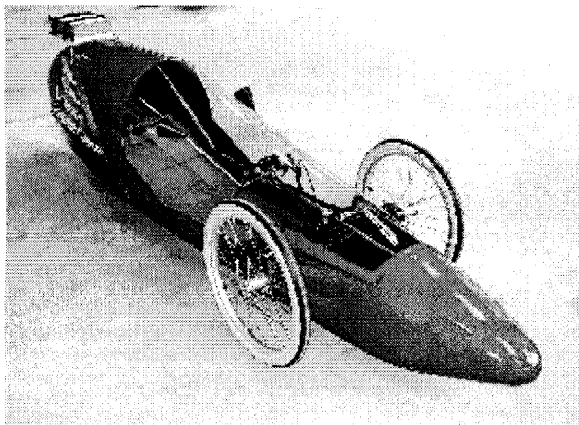


Fig. 2 General view of economy-running EV

### 4. GENERAL VIEW OF EDLC

An accelerating speed at starting of trial electric vehicle has slowed caused by low output power and slow response of fuel cell compared with a battery.

Recently, an EDLC is mostly used to hybrid car aided by motor to engine, it is based on electric characteristics as with a super capacity and possible the rapidly charge-discharge. Where, we have noticed to EDLC in order to improving an accelerating speed at starting. Figure 3 showed the EDLC mounted on the acryl board. The capacity 5F/50V EDLC set on acryl board consists of 20 series, each with the capacity of 100F with the working voltage of 2.5V. A diode of 25NC12 is mounted on a fin of radiator, and it showed the down below of right side in Figure 3.

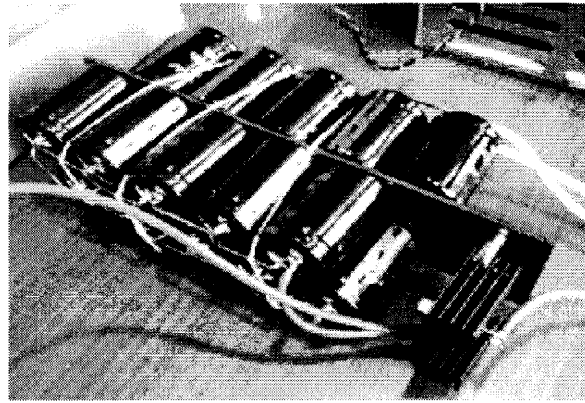
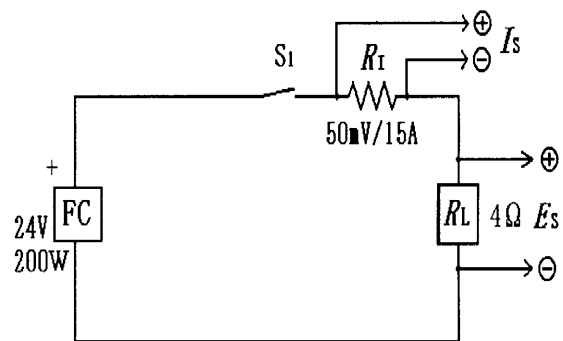


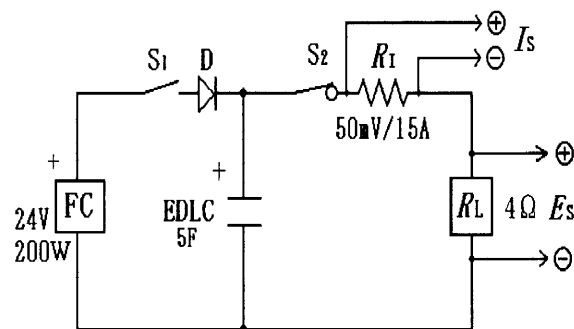
Fig. 3 Appearance of EDLC with capacity of 5F

### 5. CHARACTERISTICS OF SUPPLYING ELECTRIC ENERGIES FOR DRIVING SYSTEM

Supplying electric energies into driving system including dc motor are investigated in cases of FC and (FC+EDLC) using a resistor of  $4\Omega$  corresponding to electric power of 101W based on the speed of 23km/h. Measuring circuits of supplying electric power  $P_s = E_s I_s$  for FC only and (FC+EDLC) are shown in Fig.4(a),(b). Measurement of supplying current  $I_s$  is done by a terminal voltage of current sensitive resistor with a value of 50mV/15A that is installed between the fuel cell and  $R_L = 4\Omega$ . The terminal voltage is measured using a



(a) FC only



(b) (FC+EDLC)

Fig. 4 Measuring circuits of supplying electric power  $P_s$  for FC only and (FC+EDLC)

Memory Hi-Corder. In case of FC only in Figure 4 (a), measuring switch of Memory Hi-Corder is closed (ON) at  $t = 0$ . Next, switch  $S_1$  is closed to after 5s,  $E_s$  and  $I_s$  are measured. In case of (FC +EDLC) in Figure 4 (b), switch  $S_2$  is closed firstly as shown in figure and initial charge of EDLC is discharged to zero. Then, switch  $S_2$  is opened (OFF) and EDLC is charged passing the diode (D) until generating voltage of fuel cell by closing the switch  $S_1$ . Further, switch  $S_2$  is closed at after the 3 minutes, the times is corresponding to  $t = 5$ s in Figure 5 (b), and  $E_s$  and  $I_s$  are measured.

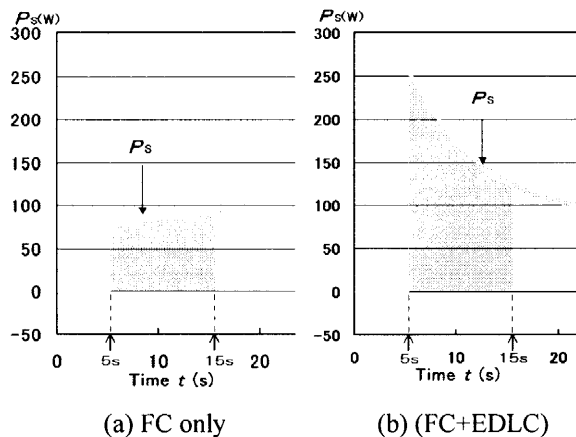


Fig. 5 Comparison of supplying electric energies  $W_s$  for FC only and (FC+EDLC)

The characteristics of supplying electric energies  $W_s$  corresponding to the section of time between  $t = 5$  -15s are shown in Figure 5 (a), (b). Supplying electric energies  $W_s = P_s t$  for FC only and (FC+EDLC) are 10.6Ws and 19.6Ws, respectively. Supplying electric energies in case of using (FC+EDLC) is improved about 2 times comparing with that of FC only.

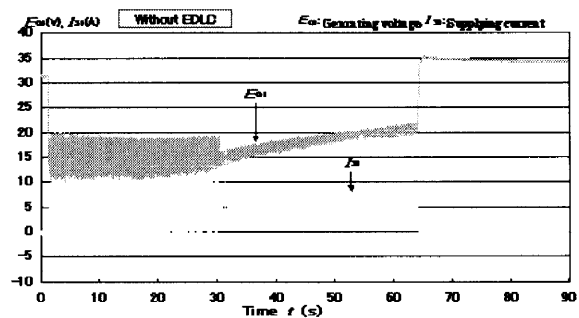
## 6. RUNNING CHARACTERISTICS OF ECONOMY-RUNNING EV

The terminal voltage corresponding to generating voltage  $E_G$  and supplying current  $I_s$  are supplied to Memory Hi-Corder while the Economy-Running EV is running, and the data obtained is downloaded to flash card. Then, the data of flash card are processed by using a personal computer, and their characteristics are printed.

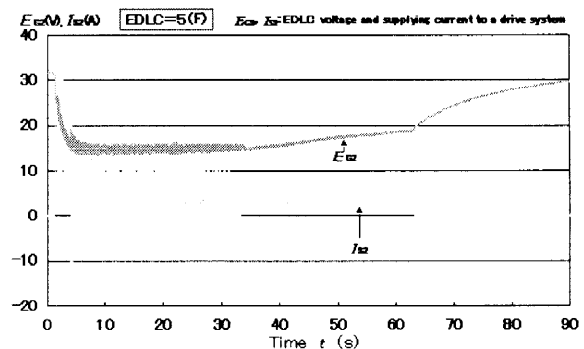
### 6.1 Characteristics of supplying current and generating voltage while running

Characteristics of generating voltage  $E_G$  and supplying current  $I_s$  while running a mileage of about 0.13mile (210m) on flat ground is shown in Figure 6. Measuring switch of Memory Hi-Corder is closed (ON) at  $t = 0$  and Economy-Running EV is started at  $t = 2$ s. Measuring circuits of  $E_G$  and  $I_s$  for FC only and (FC+EDLC) are

used as driving system including a brushless dc motor instead of  $R_L = 4\Omega$  shown in Figure 4 (a), (b). Variable resistor corresponding to accelerator is set at maximum at the same time of the start. In case of FC only shown in Figure 6 (a),  $t = 32$ s after the start, dc motor is operated to nearly steady state. Output power ( $E_{GI} I_{s1}$ ) of dc motor is decreased corresponding to the time proceeds, speed of Economy-Running EV is increased. The output power is 101W ( $21V \times 4.8A$ ) while covering the distance of 210m at a maximum speed of 24km/h. In case of (FC+EDLC) shown in Figure 6 (b), supplying current  $I_{s2}$  to dc motor of  $t = 2$ s after the start is about 25A corresponding to about 6 times comparing with  $I_{s1} = 4A$  of FC only. That is, EDLC with capacity of 5F



(a) FC only



(b) (FC+EDLC)

Fig. 6 Running characteristics for FC only and (FC +EDLC)

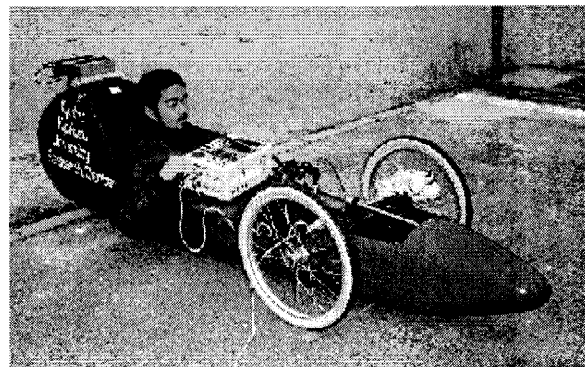
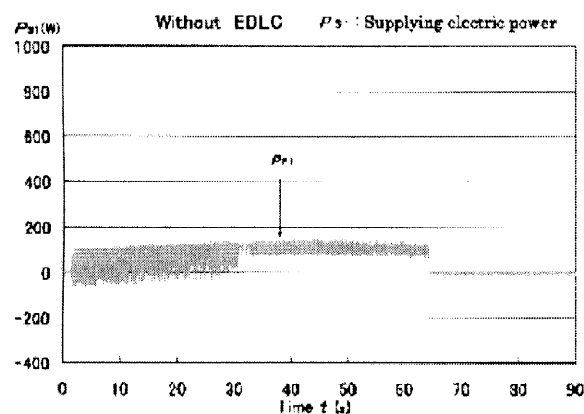


Fig. 7 Measurement view of running characteristics

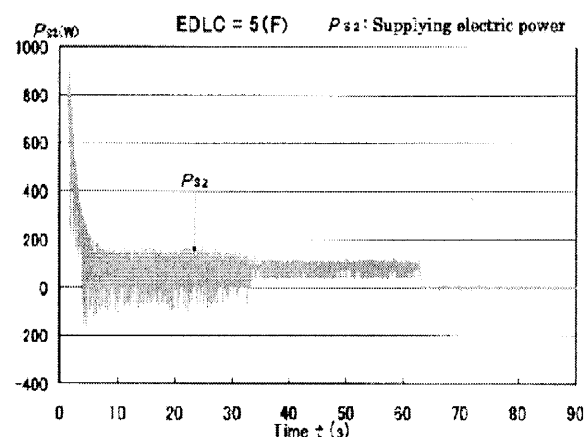
contributes to the accelerating speed at start. Further,  $t = 34$ s after the start, dc motor is operated to nearly steady state. The output power is 83 W ( $18.9\text{V} \times 4.4\text{A}$ ) while covering the distance of 210m at a maximum speed of 23km/h. Measurement view of running characteristics is showed in Figure 7. Memory Hi-Corder is set on body of driver.

### 6.2 Characteristics of supplying electric power while running

Characteristics of supplying electric power  $P_s$  while running are obtained by using the  $E_G$  and  $I_s$  of running characteristics measured. Supplying electric power  $P_{s1} = E_{G1}I_{s1}$  in case of FC only is shown in Figure 8 (a). Supplying electric power  $P_{s2} = E_{G2}I_{s2}$  in case of (FC+EDLC) is shown in Figure 8 (b). Supplying electric power  $P_{s2}$  of  $t = 2$ s after the start is about 800W corresponding to about 16 times compared with  $P_{s1} = 50\text{W}$  of FC only. That is, Supplying electric energies  $Ws_2$  of  $t = 8$ s after the start is improved about 1.98kW corresponding to about 5 times comparing with  $Ws_1 = 400\text{Ws}$  of FC only.



(a) FC only



(b) (FC+EDLC)

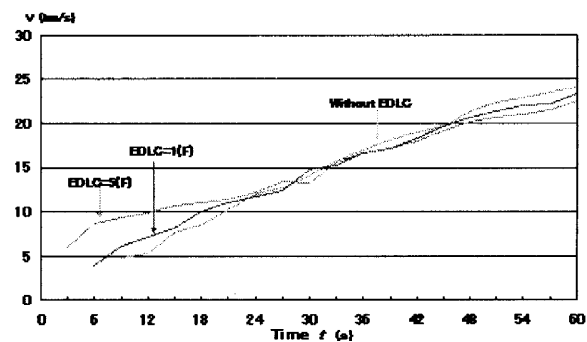
**Fig. 8** Supplying electric power of running characteristics for FC only and (FC+EDLC)

### 6.3 Characteristics of accelerating speed at starting

Measurement of running speed is carried out by counting the digital signal generated in proportion to the number of rotations of a tire. Digital signal is obtained by on-off of lead switch operating the magnetic field of magnet set on the spokes of the right front wheel. Variable resistor corresponding to accelerator is set at maximum at the same time of the start.

Characteristics of accelerating speed at starting for FC only (without EDLC) and (FC+EDLC) while running a mileage of about 210m on flat ground are shown in Figure 9. The EDLC are used the capacity of 1F and 5F. Accelerating speeds at  $t = 8$ s after the start for without EDLC, EDLC = 1F and EDLC = 5F are about 4.5km/h, 6.5km/h and 9km/h, respectively.

Therefore, accelerating speed at  $t = 8$ s after the start for EDLC = 5F is improved about twice as comparing with the without EDLC.



**Fig. 9** Characteristics of accelerating speed at starting

## 7. CONCLUSION

This paper has proposed the introduction of a small and light-weight electric vehicle named Economy- Running EV with a single-passenger operating at minimum power. Driving power source in the trial electric vehicle using a fuel cell with a 24V, 200W by use of a metallic alloys for hydrogen storage filled-up to 1.5MPa is aided by EDLC with capacity of 5F instead of battery.

As a result, we have obtained the following.

- (1) Supplying electric energies at  $t = 8$ s after the start for EDLC = 5F is improved about 5 times comparing with the without EDLC.
- (2) Accelerating speed at  $t = 8$ s after the start for EDLC = 5F is improved about twice comparing with the without EDLC.

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